$$W = \sum_{i=1}^{3}\sum_{j=1}^{m}\frac{\mu_j}{\alpha_j}\left[\left(\lambda_i^{\alpha_j} - 1\right) + \frac{1}{n}\left(J^{-n\alpha_j} - 1\right)\right]$$

$$J = \lambda_1\lambda_2\lambda_3;$$

110

$$J\sigma_i = \sum_{j=1}^{m}\mu_j\left[\lambda_i^{\alpha_j} - J^{-n\alpha_j}\right], i = 1,2,3$$

120

$$\sigma_{oi} = \frac{1}{\lambda_i}\sum_{j=1}^{m}\mu_j\left[\lambda_i^{\alpha_j} - J^{-n\alpha_j}\right], i = 1,2,3$$

130

$$\lambda_2 = \lambda_3; \lambda_3 = \lambda_1^{-n/(2n+1)}$$

$$n = \frac{-\ln\lambda_3}{2\ln\lambda_3 + \ln\lambda_1}$$

140

$$\sigma_0(\lambda_1) = \frac{1}{\lambda_1}\sum_{j=1}^{m}\mu_j\left[\lambda_1^{\alpha_j} - \lambda_1^{\frac{-n\alpha_j}{2n+1}}\right]$$

150

FIG. 1 (Prior Art)